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DECLARATION OF CONFORMITY

No. 2021-02-09-27

Product name: Profiled external and smooth internal surface pipes
Pragma Stark Raineo

Product identification element: Pragma EN 13476-3 SN8 U

Product technical regulation: EVS-EN 13476-3:2018+A1:2020 Plastics piping systems for non-pressure underground drainage and sewerage - Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B

Product application area: Non-pressure underground drainage and sewerage

Declared product properties	Unit	Value	Method
Material	-	PP	EVS-EN 13476-3:2018+A1:2020
Nominal outside diameter	mm	160, 200, 250, 315, 400	
Ring stiffness	kN/m^2	≥ 8	EVS-EN ISO 9969:2016
Ring flexibility	%	30	EVS-EN ISO 13968:2008
Impact resistance at -10 °C, H50	m	≥ 1	EVS-EN ISO 11173:2017
Tightness of elastomeric ring seal joint (water/water/air pressure)	bar	0,05/0,5/-0,3	EVS-EN ISO 13259:2020

Manufacturer: Pipelife Eesti AS
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia

Place of manufacturing: Pipelife Eesti AS
Põrguvälja tee 4, Lehmja, Rae vald, Harjumaa 75306, Estonia

With this declaration of conformity Pipelife Eesti AS declares that the products conform to the requirements as stated in above mentioned product technical regulations and declared product properties.
Pipelife Eesti AS holds the licence of certification no 5090 issued by INSTA-CERT assuring that above mentioned products conform to the above mentioned requirements.
Pipelife Eesti AS holds the licence of certification no 04-18-164 issued by UAB “Kiwa Inspecta” assuring that above mentioned products conform to the above mentioned requirements.
Pipelife Eesti AS holds the certificate of conformity no Q-066-21 issued by Inspecta Estonia OÜ assuring that the quality management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 9001:2015.
Pipelife Eesti AS holds the certificate of conformity no Q-065-21 issued by Inspecta Estonia OÜ assuring that the environmental management system of Pipelife Eesti AS conforms to the requirements of the standard ISO 14001:2015.

Issue date: 9th of February 2021

Signed by:
Lembit Salla
Pipelife Eesti AS Plant Manager

kiwa certified
ISO 9001
ISO 14001
Inspecta Estonia OÜ